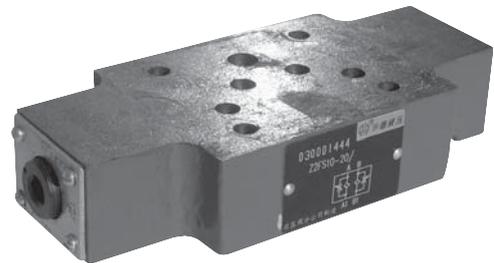


BEIJING HUADE HYDRAULIC INDUSTRIAL GROUP CO.,LTD.	Double throttle/check valve, Type Z2FS 10 Series 20			RE:27510/12.2004
	Size 10	up to 31.5MPa	up to 350L/min	Replaces: RE27510/5.2001

Features:

- Sandwich plate design
- Porting pattern to DIN 24 340, from A,ISO 4401 and CETOP-RP 121H
- Limiting of main or pilot flow of two service ports,
- Meter-in or meter-out control.



Functional , section

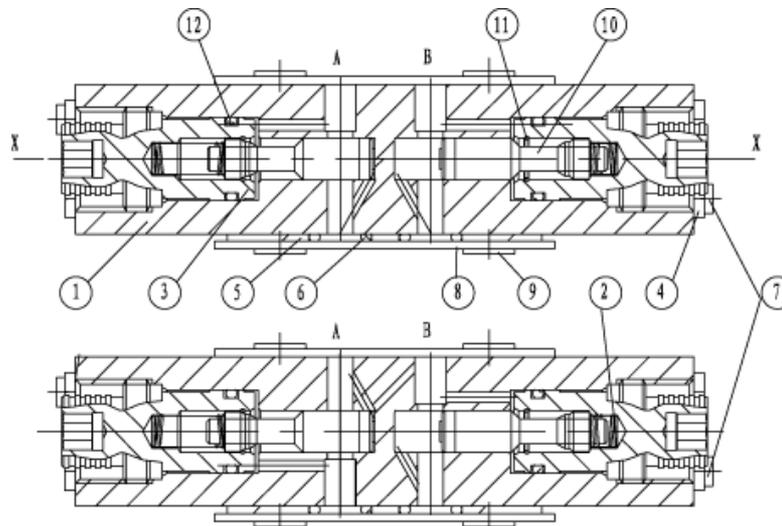
Valves type Z 2 FS...20B/... are double throttle/check valves in sandwich plate design.They are used to limit main or pilot oil flow at one or two service ports.Two symmetrically arranged throttle/check valves limit flow (by means of adjustable throttle spools) in one direction and permit free return flow in the other direction.

Main flow limiting

The double throttle/check valve is fitted between the directional valve and the subplate to change the speed of an actuator (main flow limiting).

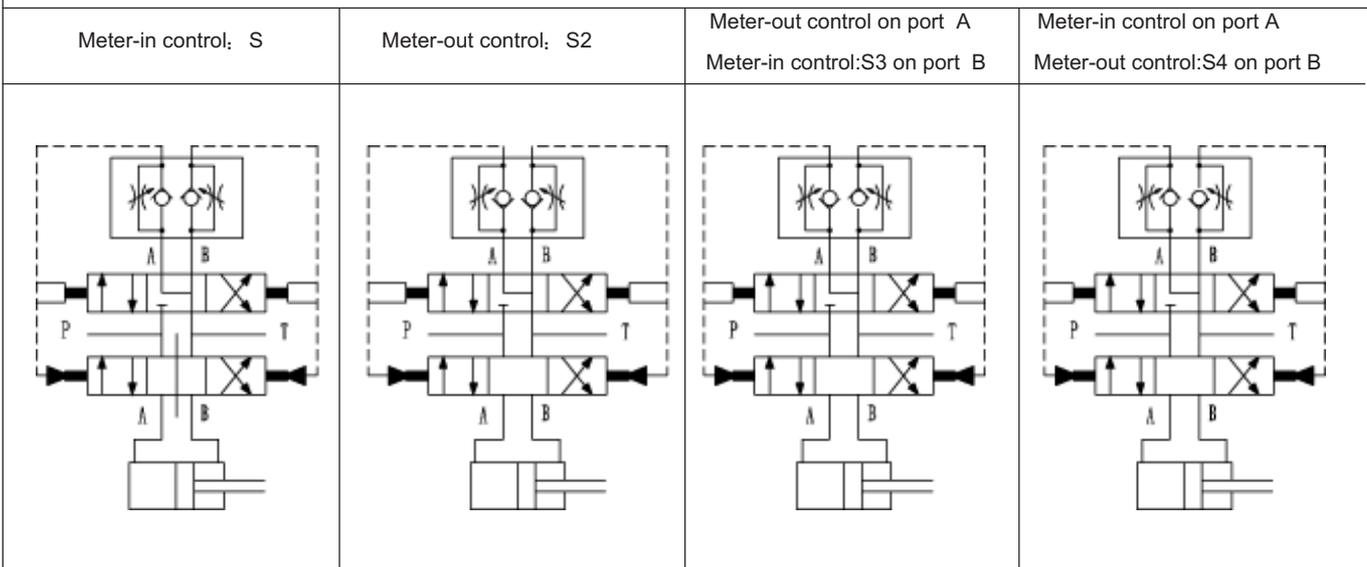
Pilot flow limiting

In the case of pilot operated directional valves, the double throttle/check valve may be used as a pilot choke adjustment (pilot flow limiting). In this case, it is fitted between the main valve and the pilot valve.



Meter-in control: S	Meter-out control: S2	A Meter-out control B Meter-in control:S3	A Meter-in control B Meter-out control:S4

Principle of Hydraulic system



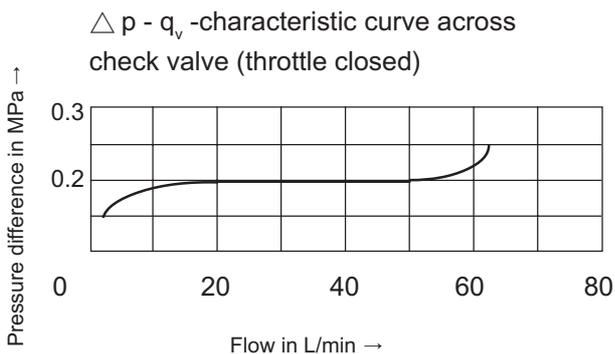
Ordering details

	Z2FS	20	B	*
Double throttle/ check valve				
Nominal size 10 = 10				
Series 20 to 29 (20 to 29: unchanged installation and connection dimensions)	=20			
Technology of Beijing Huade Hydraulic	=B			
		Further details in clear text		
		No code = Mineral oil V = Phosphate ester		
		No code = (With two throttle/check valves) Meter-in /meter-out throttling, (this valve can be turned)		
		S = Meter-in S2 = Meter-out S3 = Meter-out on port A, meter-in on port B S4 = Meter-in on port A, meter-out on port B		

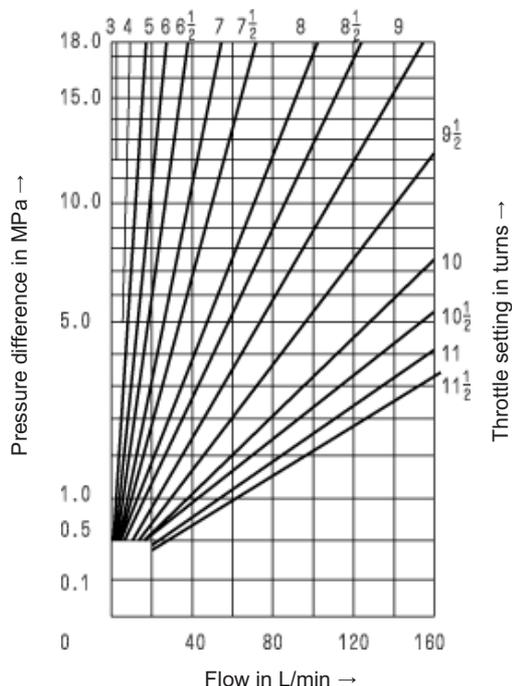
Technical data (for applications outside these parameters, please consult us!)

Size	10
Maximum flow (L/min)	160
Maximum working pressure (MPa)	31.5
Pressure fluid	Mineral oil(for NBR seal) or Phosphate ester (for FPM seal)
Viscosity range (mm ² /s)	10 to 800
Fluid temperature range (°C)	-20 to +70

Characteristic curves (measured at $v = 41 \text{ mm}^2/\text{s}$ and $t = 50^\circ\text{C}$)

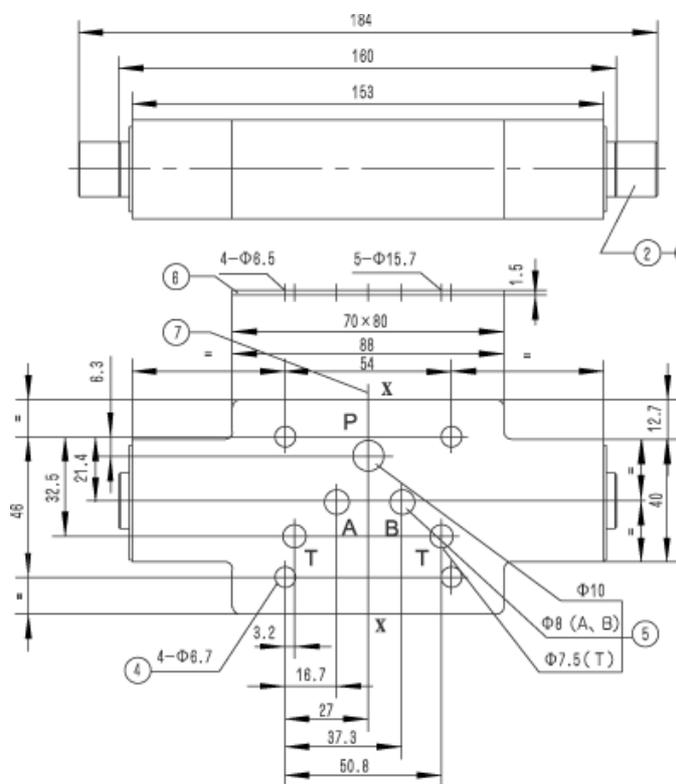


Pressure difference Δp in relation to the flow q_v at constant throttle setting



Unit dimensions

(Dimensions in mm)



- 1 Name plate
- 2 Setting screw for alteration of flow cross section
- 3 Turn anti-clockwise = increases flow
turn clockwise = decreases flow
- 4 Valve fixing holes
- 5 Ports A, B, P, T
- 6 O-ring plate
- 7 To change from meter-in to meter-out, rotate the unit about the "X"- "X" axis

ral oil (for NBR
Phosphate es-
-PM seal)

Notice

1. The fluid must be filtered. Minimum filter fineness is 20 μm .
2. The tank must be sealing up and an air filter must be installed on air entrance.
3. Products without subplate when leaving factory, if need them, please ordering specially.
4. Valve fixing screws must be high intensity level (class 10.9). Please select and use them according to the parameter listed in the sample book.
5. Roughness of surface linked with the valve is required to $\frac{0.8}{\nabla}$.
6. Surface finish of mating piece is required to 0.01/100mm.